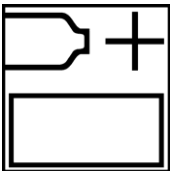


Putty X872

FOR PROFESSIONAL USE ONLY

Description

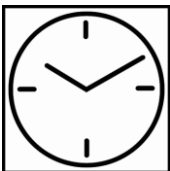
Two-pack polyester filling putty designed to fill dents and surface irregularities in body parts made of steel, zinc-coated steel, aluminum and small scratches in plastic.



100 Putty X872
2 Bodyfiller Hardener



Application time:
3-5 minutes at 70 °F 20 °C
3-5 minutes at 70 °F 20 °C
3-5 minutes at 70 °F 20 °C



15-20 minutes at 70 °F 20 °C



Final sanding step for Putty P180 - P220



Final sanding step for featheredge P320 - P400



Recoatable with any onwings preparatory product



Use suitable respiratory protection
Onwings recommends the use of a fresh air supply respirator.

Putty X872

FOR PROFESSIONAL USE ONLY

Suitable substrates

Steel, Zinc-coated steel, Stainless steel, Aluminum and plastic surface

Product and additives

X872 Putty
Bodyfiller Hardener

Basic raw materials

X872 Putty: Polyester resins
Bodyfiller Hardener : peroxide

Preparation process



Remove any surface contamination prior to sanding application using appropriate surface cleaner.
Pre-clean the surface with warm water and detergent, rinse sufficiently with clean water.

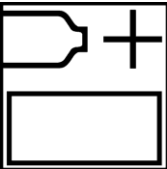


Remove existing coating and sand down to the bare substrate using P180-P220 grit as the final step.



Remove any surface contamination prior to putty / bodyfiller application using appropriate surface cleaner.

Mixing



100 putty
2 bodyfiller hardener
Mix the bodyfiller thoroughly to a homogeneous mass (uniform colour).

Application



Apply the putty to the bare substrate by placing the spreader at a 60 °angle. Avoid thick edges of putty around the perimeter of the repair by tapering away toward the original finish.

Putty X872

FOR PROFESSIONAL USE ONLY

Drying



Ready to sand after 15-20 minutes at20 °C. If force dried, the bodyfiller can be sanded after 10 minutes at 40 °C.



Ready to sand after 4 minutes. se IR low power setting at a 50-70 cm distance between panel and IR unit. Temperature should not exceed 90 °C.

Sanding



P80 - P120 - P220
Use a guide coat between the sanding steps.



P220 - P320 (P400 for a spot repair).
Take care to remove any coarse sanding scratches that may have been created in the feather edge area



Remove any surface contamination prior to filler / surfacer application using appropriate surface cleaner.
Where bodyfiller is exposed, avoid contact with water (e.g. waterborne degreaser).

Cleaning of equipment

Clean the application equipment immediately after use with onwings solvent。

Product storage

Product shelf-life is 2 years when products are stored unopened at 20 °C. Avoid extreme temperature fluctuation.